# هيئة التقييس لدول مجلس التعاون لدول الخليج العربية GCC STANDARDIZATION ORGANIZATION (GSO)

#### Final draft

GSO/FDS 1754/2014

الزيوت النباتية المعدة للطعام – الجزء الأول Edible vegetable oils - Part 1

**ICS:** 67.200

## Edible vegetable oils- Part 1

Date of GSO Board of Directors' Approval: //143 h ( //201 )Issuing Status: Technical regulation

#### **Foreword**

GCC Standardization Organization (GSO) is a regional Organization which consists of the National Standards Bodies of GCC member States. One of GSO main functions is to issue Gulf Standards /Technical regulations through specialized technical committees (TCs).

GSO through the technical program of committee TC No (5) "Technical committee for standards of food and agriculture products" has updated the GSO Technical regulation No. : GSO 1754/2012 "Edible vegetable oils- Part 1" The Draft Technical regulation has been prepared by State of Qatar .

This Technical regulation has been approved by GSO Board of Directors in its meeting No.( ), held on //143 h (//201), The approved standard will replace and supersede the standard No. (GSO 1754/2012) .

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#### **Edible vegetable oils- Part 1**

This Gulf Standard has cancelled and replaced the following Gulf Standards:

- 1. GSO 115 "Edible soybean oil"
- 2. GSO 114 "Edible maize oil".
- 3. GSO 229 "Edible palm oil".
- 4. GSO 484 "Edible palm oil".
- 5. GSO 974 "Edible muster seeds oil".
- 6. GSO 1074 "Edible Rapeseed oil- low erucic acid".
- 7. GSO 1365 "Edible safflower seed".

#### Edible vegetable oils- Part 1

#### 1- Scope and field of application:

This Gulf Standard is concerned with edible vegetable oils mentioned in item (3).

#### 2- Complementary references:

- 2.1 GSO 9 "Labeling of prepackaged foodstuffs".
- 2.2 GSO 15 "Methods of sampling edible oils and fats".
- 2.3 GSO 16 "Physical and chemical methods for testing edible oils and fats".
- 2.4 GSO 17 "Methods of test for permitted food additives in edible oils and fats Part 1".
- 2.5 GSO 19 "Permitted food additives in edible oils and fats".
- 2.6 GSO 20 "Methods for the determination of contaminating metallic elements in foodstuffs".
- 2.7 GSO 21 "Hygienic regulations for food plants and their personnel".
- 2.8 GSO 150-2" Expiration dates for food products Part 2: Voluntary expiration dates".
- 2.9 GSO 382, 383 "Maximum limits for pesticides residues in agricultural food products- Parts 1,2".
  - 2.10 GSO 839 "Food packages- Part 1: General requirements".
- 2.11 GSO 988 "Limits of radioactivity levels permitted in foodstuffs –Part 1".
- 2.12 GSO 998" Methods for detection of permissible radionuclide's limits in food- Part 1: Gamma spectrometry analysis: A-C<sub>s</sub> 134, C<sub>s</sub> 137".
- 2.13 GSO 1863" Food packages- Part 2: Plastic containers: General requirements".
- 2.14 GSO ISO 5508 "Animal and vegetable oils and fats- Part 2: Analysis by gas chromatography of methyl esters of fatty acids".
- 2. 15 GSO ISO 5509 "Animal and vegetable oils and fats- Preparation of methyl esters of fatty acids".
- 2.16 GSO CAC 193" General Standard for contaminants and toxics in food stuffs".
- 2.17 Gulf Standards which the Organization shall be approved concerning with:
- 2.17.1 Methods of detection of lard in food products
- 2.17.2 Methods for the determination of pesticide residues:
- 2.17.2.1 CAc/GL 40 "Portion of commodities to which Codex MRLS apply and which is analysed".

2.17.2.2 CAC/GL 40 "Guidelines on good laboratory practice in pesticide residue analysis".

#### **3- Definitions:**

- 3.1 Edible vegetable oil: foodstuffs which are composed primarily of glycerides of fatty acids being obtained only from vegetable sources. They may contain small amounts of other lipids such as phosphatides, of unsaponifiable constituents and of free fatty acids naturally present in the fat or oil.
- 3.2 Cottonseed oil: is derived from the seeds of various cultivated species of *Gossypium spp*
- 3.3 Sunflower seed oil (sunflower oil): is derived from sunflower seeds (seeds of *Helianthus annuus* L.).
- 3.4 Mustard seed oil: is derived from the seeds of white mustard (*Sinapis alba L. or Brassica hirta Moench*), brown and yellow mustard (**Brassica juncea** (**L.**) **Czernajew and Cossen**) and of black mustard (*Brassica nigra* (*L.*) *Koch*).
- 3.5 Palm oil: is derived from the fleshy mesocarp of the fruit of the oil palm (*Elaeis guineensis*).
- 3.6 Palm kernel oil: is derived from the kernel of the fruit of the oil palm (*Elaeis guineensis*).
- 3.7 Palm olein: is the liquid fraction derived from the fractionation of palm oil
- 3.8 Palm stearin: is the high-melting fraction derived from the fractionation of palm oil.
- 3.9 Palm kernel olein: is a liquid fraction derived from fractionation of palm kernel oil
- 3.10 Palm kernel stearin: is a solid fraction derived from fractionation of palm kernel oil.
- 3.11 Palm superolein: is a liquid fraction derived from palm oil (described above produced through a specially controlled crystallization process to achieve an iodine value of 60 or higher.
- 3. 12 Rapeseed oil (turnip rape oil; colza oil; ravison oil; sarson oil: toria oil) is produced from seeds of Brassica napus L., Brassica rapa L., Brassica juncea L. and Brassica tournefortii Gouan species.
- 3.13 Safflower seed oil (safflower oil; carthamus oil; kurdee oil): is derived from safflower seeds (seeds of Carthamus tinctorious L.).
- 3.14 Safflower seed oil high oleic acid (high oleic acid safflower oil; high oleic acid carthamus oil high oleic acid kurdee oil) is produced from high oleic acid oilbearing seeds of varieties derived from Carthamus tinctorious L.
- 3.15 Soya bean oil (soybean oil): is derived from soya beans (seeds of Glycine max (L.) Merr.).

Virgin oil: is obtained, without altering the nature of the oil, by mechanical procedures, e.g. Expelling or pressing, and the application of heat only. They may have been purified by washing with water, settling, filtering and centrifuging only.

3.17 Cold pressed oil: is obtained, without altering the oil, by mechanical procedures only, e.g. Expelling or pressing, without the application of heat. They may have been purified by washing with water, settling, filtering and centrifuging only.

#### 4. Characteristics:

The following characteristics shall be met in edible vegetable oils:

- 4.1 Edible vegetable oil shall be free from pig fat and free from other animal fats and its derivatives.
- 4.2 Edible vegetable oil shall be free from mineral oils contaminants (organic hydrocarbons).
- 4.3 Edible vegetable oil taste and odors shall be normal and characteristics of the oil, and free from foreign odor and taste.
- 4.4 The oil shall be free from rancidity expressive of spoilage.
- 4.5 The production shall be carried out according to Gulf Standard mentioned in item (2.7).
- 4.6 It shall be produced from sound, clean, free from rancidity, impurities and contaminants fruits, seeds, grains or germs.
- 4.7 The appearance of the oil shall be clear and shall be free from sediments and turbidity at  $40^{\circ}$ C.
- 4.8 The erucic acid content in low- erucic acid rapeseed oil shall not exceed 2% (as % of total Fatty acds).
- Oleic acid content in high oleic acid safflower oil shall not less than 70% oleic acid (as % of Total fatty acids).
- 4.10 Temperature for slip point shall be as follows:

Palm kernel olein between 21 to 26 °C

Palm kernel stearin between 31 to 34 °C

Palm olein not more than 24 °C

Palm stearin not less than 44 °C

Palm superoleim not more than 19.5 °C

- 4.11 The physical and chemical characteristics for edible vegetable oils shall be according Table No. (1).
- 4.12 Food additives:
- 4.12.1 No food additives are permitted in virgin and cold press oils.

4.12.2 The following additives are permitted to add to edible vegetable oils:

Item	Additive	Maximum level	INS No.
4.12.2.1	Flavors	Natural or synthetic flavors are permitted to add according to Gulf Standard mentioned in item 2.5.	
4.12.2.2	Antioxidants: a-Ascorbyl palmitate b- Ascorbyl stearate	500 ppm Singly or in combination	304 305
	c- Tocopherol concentrate,mixed d- Tocophermol, d- alpha- e- Tocopherol, dl-alpha-	300 ppm singly or in compination	307b 307a 307c
	f- Propyl gallate	100 ppm	310
	g- Tertiary butylated hydroxylquinone (TBHQ)	120 ppm	319
	h- Butylated hydroxyanisole (BHA)	175 ppm	320
	i- Butylated hydroxytoluene (BHT)	75 ppm	321
	Any combination of f,g,h,I	200 ppm within individual limits	
	j-Dilauryl thiodipropionate	200 ppm	389
4.12.2.3	Antioxidant synergists: -Citric acid	GMP	330
	-Sodium dihydrogen citrate	GMP	331(i)
	-Trisodium citrate	GMP	441(ii)
	-Isopropyl citrates	100 ppm singly or in	384
	-Citric and fatty acid esters of glycerol	combination	472c
4.12.2.4	Antifoaming agents: Polydimethylsiloxane	10 ppm	900a

- 4.13 Fatty acids composition (% of total fatty acids) shall be as in Table No. (2).
- 4.14 Quality characteristics for vegetable oils shall be as follows:

Item	Characteristics	Maximum level
4.14.1	Matter volatile at 105°C	0.2 % m/m
4.14.2	Insoluble impurities	0.05% m/m
4.14.3	Soap content	0.005% m/m
4.14.4	Iron content:	
	Refined oils	1.5 ppm
	Virgin oils	5.0 ppm
	Cured palm kernel olein	5.0 ppm
	Cured palm kernel stearin	5.0 ppm
4.14.5	Copper content:	
	Refined oils	0.1 ppm
	Virgin oils	
		0.4 ppm
4.14.6	Acid value:	
	Refined oils	0.6mg KOH/g refined oil
	Cold pressed and virgin oil	4.0 mg KOH/g oil
	Virgin palm oils	10.0 mg KOH/g oil
4.14.7	Peroxide value:	
	Refined oils	Up to 10 mill equivalents
		of active oxygen/kg oil
	Cold pressed and virgin oil	Up to 15 mill equivalents
		of active oxygen/kg oil

#### 4.15 Composition characteristics:

- 4.15.1 The Reichert value for palm kernel oil shall be in range 4-7.
- 4.15.2 The Polenske value for palm kernel oil shall be in range 8-12.
- 4.15.3 The Halphen test for cotton seed oil shall be positive.
- 4.15.4 The total carotenoids (as beta-carotene) for unbleashed palm oil, unbleashed palm olein and unbleashed palm stearin should be in the range 500- 2000, 550- 2500 and 300- 1500 mg/kg respectively.
- 4.15.5 The Crismer value for low erucic acid rapeseed oil should be in the range 67-70.
- 4.15.6 The **concentration of brassicasterol** in low erucic acid rapeseed oil should be greater than 5% of total sterols.
- 4.16 The pesticides residues shall not exceed to what mentioned in Gulf Standard stated in item (2.9).
- 4.17 The radionuclide limits in the product shall be comply to what mentioned in Gulf Standard stated in Item (2.11).

4.18 Contaminant metallic elements in edible vegetable oils shall not exceed to what mentioned in Gulf standard stated in Item (2.16).

- 4.19 Levels of desmethylsterols in cured vegetable oils as % of total sterols Shall be shown in Table (3).
- 4.20 Levels of tocopherols and tocotrienols in crude vegetable oils (mg/kg) Shall be shown in Table (4).

#### 5. Packaging, transportation and storage:

The following shall be met during Packaging, transportation and storage:

#### 5.1 Packaging:

The oils shall be packed in healthy containers made from harm less materials and does not affect on its characteristics< the containers shall be clean, dry, free from any foreign odor, not previously used, with tight covers and shall be comply with Gulf Standards stated in Items (2.10), (2.13).

#### **5.2** Transportation:

The transportation shall be carried out by means protect the containers from damage and contamination.

#### 5.3 Storage:

The containers shall be stored at room temperature (25 C) in good ventilation stores, far from direct sun light and the sources of heat and contamination.

#### 6. Labeling:

Without prejudice to what mentioned in Gulf Standard stated in items (2.1, 2.8) the following shall be Declared on the label:

- Kind of the vegetable oil according to the definitions mentioned in this Technical regulation.
- Additives (it should be one of the permissible additives to edible oils and fats) and its added content.

#### 7. Sampling:

Samples shall be taken according with Gulf Standard stated in item (2.2).

#### 8. Methods of examination and test:

The following tests shall be carried out on the representative sample taken according to item (7) to determine its complying with this Standard:

- 8.1 Detection of mineral oils, and the determination of relative density, refractive index, saponification value, acid value, iodine value, unsaponifile matter, insoluble impurities, soap content and Halphen test shall be carried out according to Gulf Standard stated in item (2.3).
- 8.2 Detection and determination of permissible additives to the oils shall be carried out according to Gulf Standard stated in item (2.4).
- 8.3 Determination of contaminant metallic elements shall be carried out according to Gulf Standard stated in item (2.6).
- 8.4 Determination of free fatty acids of the oil shall be carried out according to Gulf Standard stated in items (2.14, 2.15).
- 8.5 Determination of pesticides residues shall be carried out according to Gulf Standard stated in Item (2.17.2).
  - 8.6 Determination of radiation levels shall be carried out according to Gulf Standard mentioned in Item (2.12).
- 8.7 Detection of lard shall be carried out according to Gulf Standard mentioned in Item (2.17.1).

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Table No. (1)

Physical and chemical characteristics

Characteristic	Cotton seed oil	Maize oil	Mustar d oil	Palm oil	Palm kernel oil	Palm kernel olein	Palm kernel stearin	Palm olein	Palm stearin	Palm super olein	Rape seed oil(low erucic acid)	Safflower seed oil	Safflower seed oil (high oleic acid)	Soybean oil
Relative density	0.918- 0.926 At 20°C	0.917- 0.925 At 20°C	0.910- 0.921 At 20°C	0.891 - 0.899 At 50°C	0.899- o.914 At 40°C	0.906- 0.909 At 40°C	0.902- 0.908 At 40°C	0.899- o.920 At 40°C	0.881- 0.891 At 60°C	0.900- 0.925 At 40°C	o.914- 0.920 At 20°C	0.922- 0.927 At 20°C	0.913-0.919 At 20°C 0.910- 0.916 At 25°C	0.919- 0.925 At 25°C
Apparent density (g/ml)				0.889 - 0.895 (50°c)		0.904- 0.907	0.904- 0.906	0.896- 0.898 At 40°C	0.881- 0.885 At 60°C	0.897- 0.920			0.912- 0.914 At 20°C	
Refractive index (at 40°C)	1.458- 1.466	1.465- 1.468	1.461- 1.469	1.454 - 1.456 (50°c)	1.448- 1.452	1.451- 1.453	1.449- 1.451	1.458- 1.460	1.447- 1.452 At 60°C	1.463- 1.465	1.465- 1.467	1.467- 1.470	1.460-1.464 At 40°C 1.466- 1.470 At 25°C	1.466- 1.470
Saponification value(mg KOH/g oil)	189-198	187- 195	168- 184	190- 209	230- 254	231- 244	244-255	194- 202	193- 205	180- 205	182- 193	186- 198	186-194	189-195
Unsaponifiabl e matter (g/kg)	≤ 15	≤ 28	≤ 15	≤ 12	≤ 10	≤ 15	≤ 15	≤ 15	≤ 9	≤ 13	≤ 20	≤ 15	≤ 10	≤ 15
lodine value	100-123	103- 135	92- 125	50.0- 55.0	14.1- 21.0	20-28	4-8.5	≤ 56	≤ 48	≥60	105- 126	136-148	80-100	124-139

Table No. (2)
Fatty acids composition (%of total fatty acids)

Charact eristic	Cotton seed oil	Maize oil	Must ard oil	Palm oil	Palm kernel oil	Palm olein	Palm kernel olein	Palm kernel steari n	Palm stearin	Palm super olein	Rape seed oil(low erucic acid)	Safflower seed oil	Safflower seed oil (high oleic acid)	Soybean oil
C6:0	ND	ND	ND	ND	ND-0.8	ND	ND-0.7	ND- 0.2	ND	ND	ND	ND	ND	ND
C8:0	ND	ND	ND	ND	2.4-6.2	ND	2.9-6.3	1.3- 3.5	ND	ND	ND	ND	ND	ND
C10:0	ND	ND	ND	ND	2.6-5.0	ND	2.7-4.5	2.4- 3.3	ND	ND	ND	ND	ND	ND
C12:0	ND-0.2	ND- 0.3	ND	ND-0.5	45.0- 55.0	0.1-0.5	39.7- 47.0	25.0- 59.7	0.1-0.5	0.1-0.5	ND	ND	ND-0.2	ND-0.1
C14:0	0.6-1.0	ND- 0.3	ND- 1.0	0.5-2.0	14.0- 18.0	0.5-1.5	11.5- 15.5	20.0- 25.0	1.0-2.0	0.5-1.5	ND-0.2	ND-0.2	ND-0.2	ND-0.2
C16:0	21.4- 26.4	8.6- 16.5	0.5- 4.5	39.4- 47.5	6.5- 10.0	38.0-43.5	6.2- 10.6	6.7- 10.0	48.0- 74.0	30.0- 39.0	2.5-7.0	5.3-8.0	3.6-6.0	8.0-13.5
C16:1	ND-1.2	ND- 0.5	ND- 0.5	ND-0.6	ND-0.2	ND-0.6	ND-0.1	ND	ND-0.2	ND-0.5	ND-0.6	ND-0.2	Nd-0.2	ND-0.2
C17:0	ND-0.1	ND- 0.1	ND	ND-0.2	ND	ND-0.2	ND	ND	ND-0.2	ND-0.1	ND-0.3	ND-0.1	ND-0.1	ND-0.1
C17:1	ND-0.1	ND- 0.1	ND	ND	ND	ND-0.1	ND	ND	ND-0.1	ND	ND-0.3	ND-0.1	ND-0.1	ND-0.1
C18:0	2.1-3.3	ND- 3.3	0.5— 2.0	3.5-6.0	1.0-3.0	3.5-5.0	1.7-3.0	1.0- 3.0	3.9-6.0	2.8-4.5	0.8-3.0	1.9-2.9	1.5-2.4	2.5-5.4
C18:1	14.7- 21.7	20.0- 42.2	8.0- 23.0	36.0- 44.0	12.0- 19.0	39.8-46.0	14.4- 24.6	4.1- 8.0	15.5- 36.0	43.0- 49.5	51.0-70.0	8.4-21.3	70.0-83.7	17-30
C18:2	46.7- 58.2	34.0- 65.6	10.0- 24.0	9.0- 12.0	1.0-3.5	10.0-13.5	2.4-4.3	0.5- 1.5	3.0- 10.0	10.5- 15.0	15.0-30.0	67.8-83.2	9.0-19.9	48.0-59.0

Charact eristic	Cotton seed oil	Maize oil	Must ard oil	Palm oil	Palm kernel oil	Palm olein	Palm kernel olein	Palm kernel steari n	Palm stearin	Palm super olein	Rape seed oil(low erucic acid)	Safflower seed oil	Safflower seed oil (high oleic acid)	Soybean oil
C18:3	ND-0.4	ND- 0.2	6.0- 18.0	ND-0.5	ND-0.2	ND-0.6	ND-0.3	ND- 0.1	ND-0.5	0.2-1.0	5.0-14.0	ND-0.1	ND-1.2	4.5-11.0
C20:0	0.2-0.5	0.3- 1.0	ND- 1.0	ND-1.0	ND-0.2	ND-0.6	ND-0.5	ND- 0.5	ND-1.0	ND-0.4	0.2-1.2	0.2-0.4	0.3-0.6	0.1-0.6
C20:1	ND-0.1	0.2- 0.6	5.0- 13.0	ND-0.4	ND-0.2	ND-0.4	ND-0.2	ND- 0.1	ND-0.4	ND0.2	0.1-4.3	0.1-0.3	0.1-0.5	ND-0.5
C20:2	ND-0.1	ND- 0.1	ND- 1.0	ND	ND	ND	ND	ND	ND	ND	ND-0.1	ND	ND	ND-0.1
C22.0	ND-0.6	ND- 0.5	0.2- 2.5	ND-0.2	ND-0.2	ND-0.2	ND	ND	ND-0.2	ND-0.2	ND-0.6	ND-1.0	ND-0.4	ND-0.7
C22:1	ND-0.3	ND- 0.3	22.0- 50.0	ND	ND	ND	ND	ND	ND	ND	ND-2.0	ND-1.8	ND-0.3	ND-0.3
C22:2	ND-0.1	ND	ND- 0.1	ND	ND	ND	ND	ND	ND	ND	ND-0.1	ND	ND	ND
C24:0	ND-0.1	ND- 0.5	ND- 0.5	ND	ND	ND	ND	ND	ND	ND	ND-0.3	ND-0.2	ND-0.3	ND-0.5
C24:1	ND	ND	0.5- 2.5	ND	ND	ND	ND	ND	ND	ND	ND-0.4	ND-0.2	ND-0.3	ND

Table (3)
Levels of desmethyllsterols in cured vegetable oils as % of total sterols

	Cotton seed oil	Maize oil	Palm oil	Palm kernel oil	Palm olein	Palm kernel olein	Palm kernel stearin	Palm stearin	Palm super olein	Rapeseed oil(low erucic acid)	Safflowe r seed oil	Safflowe r seed oil (high oleic acid)	Soyab ean oil
Cholestero I	0.7-3.2	0.2-0.6	2.6-6.7	0.6- 3.7	2.6-7.0	1.5-1.9	1.4-1.7	2.5-5.0	2.0-3.5	ND-1.3	ND-0.7	ND-0.5	0.2-1.4
Brassicast erol	0.1-0.3	ND-0.2	ND	ND- 0.8	ND	ND-0.2	ND-2.2	ND	ND	5.0-13.0	ND-0.4	ND-2.2	ND- 0.3
Campeste rol	6.4-14.5	16.0- 24.1	18.7- 27.5	8.4- 12.7	12.5- 39.0	7.9-9.1	8.2-9.7	15.0- 26.0	22.0-26.0	24.7-38.6	9.2-13.3	8.9-19.9	15.8- 24.2
Stigmaster ol	2.1-6.8	4.3-8.0	8.5- 13.9	12.0- 16.6	7.0-18.9	13.4- 14.7	14.1- 15.0	9.0- 15.0	18.2-20.0	0.2-1.0	4.5-9.6	0.2-8.9	14.9- 19.1
Beta- sitostero	76.0-87.1	54.8- 66.6	50.2- 62.1	62.6- 73.1	45.0- 71.0	67.1- 69.2	67.0- 70.0	50.0- 60.0	55.0-70.0	45.1-57.9	40.2- 50.6	40.1- 66.9	47.0- 60.0
Delta-5- avenaster ol	1.8-7.3	1.5-8.2	ND-2.8	1.4-9.0	ND-0.3	3.3-4.6	3.3-4.1	ND-3.0	0-1.0	2.5-6.6	0.8-4.8	0.2-8.9	1.5-3.7

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Delte-7- stigmaster ol	ND-1.4	0.2-4.2	0.2-2.4	ND- 2.1	ND-0.3	ND-0.6	ND-0.3	ND-3.0	0-0.3	ND-1.3	13.7- 24.6	3.4-16.4	1.4-5.2
Delte-7- avenaster ol	0.8-3.3	0.3-2.7	ND-5.1	ND-1.4	ND-0.6	ND-0.5	ND-0.3	ND-3.0	0-0.3	ND-0.8	2.2-6.3	ND-8.3	1.0-4.6
Others	ND-1.5	ND-2.4	ND	ND-2.7	ND-10.4	2.9-3.7	1.0-3.0	ND-5.0	0-2.0	ND-4.2	0.5-6.4	44.4- 11.9	ND- 1.8
Total sterols (mg/kg)	2700- 6400	7000- 22100	300- 700	700- 1400	270- 800	816- 1339	775- 1086	250- 500	100	4500- 11300	2100- 4600	2000- 4100	1800- 4500

ND; Non-detectable, defined as 0.05%

Table (4)
Levels of tocopherols and tocotrienols in crude vegetable oils (mg/kg)

	Cotton seed oil	Maize oil	Palm oil	Palm olein	Palm kernel oil	Palm kernel olein	Palm kernel stearin	Palm stearin	Palm superolein	Rapeseed oil( low erucic acid)	Safflowerse ed oil	Safflowe rseed oil (High oleic acid	Soyabean oil
Alpha- tocopherol	136-674	23-573	4-193	30-280	ND-44	ND-11	ND-10	ND-100	130-240	100-386	234-660	234-660	9-352
Beta- tocopherol	ND-29	ND-356	ND-234	ND-250	ND-248	ND-6	ND-2	ND-50	ND-40	ND-140	ND-17	ND-13	ND-36
Gamma- tocopherol	138-746	268- 2468	ND-526	ND-100	ND-248	ND-3	ND-1	ND-50	ND-40	189-753	ND-12	ND-44	89-2307
Delta- tocopherol	ND-21	23-75	ND-123	ND-100	ND	ND-4	ND	ND-50	ND-30	ND-22	ND	ND-6	154-932
Alpha- tocotrienol	ND	ND-239	4-336	50-500	ND	ND-70	ND-73	20-150	170-300	ND	ND	ND	ND-69
Gamma- tocotrienol	ND	ND-450	14-710	20-700	ND-60	1-10	ND-8	10-500	230-420	ND	ND-12	ND-10	ND-103
Delta- tocotrienol	ND	ND-20	14-710	40-120	ND	ND-2	ND-1	5-150	60-120	ND	ND	ND	ND
Total (mg/kg)	380- 1200	330- 3720	150- 1500	300- 1800	ND-260	ND-90	ND-89	100-700	400-1400	430-2680	240-670	250-700	600-3370

GSO STANDARD

ND - Non-detectable.

Note: Maize oil also contains ND-52 mg/kg beta tocotrienol.