

The Draft Amendment of Standards for Specification, Scope, Application and Limitation of Food Additives

MOHW Food No.1081300200, 31 July, 2019

Appendix 2: Standards for Specification of Food Additives

11-1. Sweeteners

§ 11-1-012

Steviol Glycosides from *Stevia rebaudiana* Bertoni

Synonyms INS No. 960

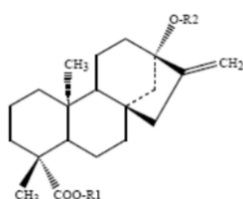
Definition Steviol glycosides consist of a mixture of compounds containing a steviol backbone conjugated to any number or combination of the principal sugar moieties (glucose, rhamnose, xylose, fructose, arabinose, galactose and deoxyglucose) in any of the orientations occurring in the leaves of *Stevia rebaudiana* Bertoni. The product is obtained from the leaves of *Stevia rebaudiana* Bertoni. The leaves are extracted with hot water and the aqueous extract is passed through an adsorption resin to trap and concentrate the component steviol glycosides. The resin is washed with a solvent alcohol to release the glycosides and the product is recrystallized from methanol or aqueous ethanol. Ion exchange resins may be used in the purification process. The final product may be spray-dried.

Chemical names See Appendix 1

C.A.S. number See Appendix 1

Chemical formula See Appendix 1

Structural formula



Steviol ($R_1 = R_2 = H$) is the aglycone of the steviol glycosides.

Glc, Rha, Fru, deoxyGlc, Gal, Ara and Xyl represent, respectively, glucose, rhamnose, fructose, deoxyglucose xylose, galactose, arabinose and xylose sugar moieties.

Assay Not less than 95% of total of steviol glycosides, on the dried basis, determined as the sum of all compounds containing a steviol backbone conjugated to any number, combination or orientation of saccharides (glucose, rhamnose, fructose, deoxyglucose xylose, galactose, arabinose and xylose) occurring in the leaves of *Stevia rebaudiana* Bertoni.

Description White to light yellow powder, odourless or having a slight characteristic odour. About 200 - 300 times sweeter than sucrose.

Characteristics

Identification

Solubility Freely soluble in a mixture of ethanol and water (50:50)

HPLC chromatographic profile The main peaks in a chromatogram obtained by analysing a sample correspond to steviol glycosides

pH Between 4.5 and 7.0 (1 in 100 solution)

Purity

Total ash Not more than 1%

Loss on drying Not more than 6% (105°, 2 h)

Residual solvents Not more than 200 mg/kg methanol and not more than 5000 mg/kg ethanol

Arsenic Not more than 1 mg/kg

Lead Not more than 1 mg/kg

Microbiological Total (aerobic) plate count: Not more than 1,000 CFU/g

criteria

Yeasts and moulds: Not more than 200 CFCU/g

E. coli: Negative in 1 g

Salmonella: Negative in 25 g

Category

Food additives category (11-1)

Functional uses

Sweeteners.

Appendix 1

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Group 1: Steviol + Glucose (SvGn)							
<u>Steviolmonoside</u>	SvG1	H	Glcβ1-	13-[(β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid	60129-60-4	C ₂₆ H ₄₀ O ₈	481
<u>Steviolmonoside A</u>	SvG1	Glcβ1-	H	13-[(hydroxy)kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	64977-89-5	C ₂₆ H ₄₀ O ₈	481
<u>Rubusoside</u>	SvG2	Glcβ1-	Glcβ1-	13-[(β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	64849-39-4	C ₃₂ H ₅₀ O ₁₃	643
<u>Steviolbioside</u>	SvG2	H	Glcβ(1-2)Glcβ1-	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid	41093-60-1	C ₃₂ H ₅₀ O ₁₃	643
<u>Stevioside</u>	SvG3	Glcβ1-	Glcβ(1-2)Glcβ1-	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	57817-89-7	C ₃₈ H ₆₀ O ₁₈	805
<u>Stevioside A</u> Or <u>Rebaudioside KA</u>	SvG3	Glcβ(1-2)Glcβ1-	Glcβ1-	13-[(2-O-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid 4'-O-β-D-glucopyranosyl-deoxy-(1,2)-O-β-(d-glucopyranosyl ester	127345-20-4	C ₃₈ H ₆₀ O ₁₈	805
<u>Stevioside B</u>	SvG3	Glcβ(1-3)Glcβ1-	Glcβ1-	13-[(2-O-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, O-β-D-glucopyranosyl-deoxy-(1,3)-O-β-D-glucopyranosyl ester	-	C ₃₈ H ₆₀ O ₁₈	805
<u>Rebaudioside B</u>	SvG3	H	Glcβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid	58543-17-2	C ₃₈ H ₆₀ O ₁₈	805

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Rebaudioside G	SvG3	Glcβ1-	Glcβ(1-3)Glcβ1	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid(4')-O-β-D-glucopyranosyl ester	127345-21-5	C ₃₈ H ₆₀ O ₁₈	805
Rebaudioside E	SvG4	Glcβ(1-2)Glcβ1-	Glcβ(1-2)Glcβ1-	13-[(O-β-D-glucopyranosyl-(1,2)-O-β-D-glucopyranosyl)-oxy]-kaur-16-en-18-oic acid(4')-O-β-D-glucopyranosyl-deoxy-(1,2)-O-β-D-glucopyranosyl ester	63279-14-1	C ₄₄ H ₇₀ O ₂₃	967
Rebaudioside A	SvG4	Glcβ1-	Glcβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	58543-16-1	C ₄₄ H ₇₀ O ₂₃	967
Rebaudioside A2	SvG4	Glcβ1-	Glcβ(1-6)[Glcβ(1-2)]Glcβ1-	13-[(6-O-β-D-glucopyranosyl-2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl ester	1326217-29-1	C ₄₄ H ₇₀ O ₂₃	967
Rebaudioside D	SvG5	Glcβ(1-2)Glcβ1-	Glcβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	63279-13-0	C ₅₀ H ₈₀ O ₂₈	1129
Rebaudioside L	SvG5	Glcβ1-	Glcβ(1-6)Glcβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(6-O-β-D-glucopyranosyl-2-O-β-D-glucopyranosyl-3-β-D-glucopyranosyl)-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl ester	1220616-38-5	C ₅₀ H ₈₀ O ₂₈	1129

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
<u>Steviolmonoside</u>	SvG1	H	Glcβ1-	13-[(β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid	60129-60-4	C ₂₆ H ₄₀ O ₈	481
<u>Steviolmonoside A</u>	SvG1	Glcβ1-	H	13-[(hydroxy)kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	64977-89-5	C ₂₆ H ₄₀ O ₈	481
<u>Rubusoside</u>	SvG2	Glcβ1-	Glcβ1-	13-[(β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	64849-39-4	C ₃₂ H ₅₀ O ₁₃	643
<u>Steviolbioside</u>	SvG2	H	Glcβ(1-2)Glcβ1-	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid	41093-60-1	C ₃₂ H ₅₀ O ₁₃	643
Stevioside	SvG3	Glcβ1-	Glcβ(1-2)Glcβ1-	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	57817-89-7	C ₃₈ H ₆₀ O ₁₈	805
Stevioside A Or Rebaudioside KA	SvG3	Glcβ(1-2)Glcβ1-	Glcβ1-	13-[(2-O-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid 4'-O-β-D-glucopyranosyl-deoxy-(1,2)-O-β-D-glucopyranosyl ester	127345-20-4	C ₃₈ H ₆₀ O ₁₈	805
Stevioside B	SvG3	Glcβ(1-3)Glcβ1-	Glcβ1-	13-[(2-O-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, O-β-D-glucopyranosyl-deoxy-(1,3)-O-β-D-glucopyranosyl ester	-	C ₃₈ H ₆₀ O ₁₈	805
Rebaudioside B	SvG3	H	Glcβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid	58543-17-2	C ₃₈ H ₆₀ O ₁₈	805

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Rebaudioside I	SvG5	<u>Glcβ(1-3)</u> <u>Glcβ1-</u>	<u>Glcβ(1-2)</u> <u>[Glcβ(1-3)]Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 3-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₈	1129
Rebaudioside I2	SvG5	<u>Glcβ1-</u>	<u>Glcα(1-3)</u> <u>Glcβ(1-2)</u> <u>[Glcβ(1-3)]Glcβ1-</u>	13-[(3-O-β-D-glucopyranosyl-2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₈	1129
Rebaudioside I3	SvG5	<u>[Glcβ(1-2)</u> <u>Glcβ(1-6)]Glcβ1-</u>	<u>Glcβ(1-2)</u> <u>Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-O-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl-6-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₈	1129
Rebaudioside Q	SvG5	<u>Glcβ1-</u>	<u>Glcα(1-4)</u> <u>Glcβ(1-2)</u> <u>[Glcβ(1-3)]Glcβ1-</u>	13-[(4-O-β-D-glucopyranosyl-2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₈	1129
Rebaudioside Q2	SvG5	<u>[Glcα(1-2)</u> <u>Glcα(1-4)]Glcβ1-</u>	<u>Glcβ(1-2)</u> <u>Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl-4-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₈	1129
Rebaudioside Q3	SvG5	<u>Glcβ1-</u>	<u>Glcα(1-4)</u> <u>Glcβ(1-3)</u> <u>[Glcβ(1-2)]Glcβ1-</u>	13-[(4-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-2-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₈	1129

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Rebaudioside M	SvG6	Glcβ(1-2)]Glcβ(1-3)]Glcβ1-	Glcβ(1-2)]Glcβ(1-3)]Glcβ1-	13-[(O-β-D-glucopyranosyl-(1,2)-O-β-D-glucopyranosyl-(1,3)]-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid (4')-O-β-D-glucopyranosyl-(1,2)-O-β-D-glucopyranosyl-(1,3)]-β-D-glucopyranosyl ester	1220616-44-3	C ₅₈ H ₈₀ O ₃₃	1291
Related SvGn#1		-	-	-	-	C ₂₁ H ₃₀ O ₁₁	458
Related SvGn#2		-	-	-	-	C ₄₀ H ₇₀ O ₂₄	982
Related SvGn#3		-	-	-	-	C ₃₂ H ₅₂ O ₁₅	676
Related SvGn#4		-	-	-	-	C ₅₀ H ₈₀ O ₂₈	1129
Related SvGn#5		-	-	-	-	C ₄₀ H ₇₀ O ₂₄	982
Group 2: Steviol + Rhamnose + Glucose (SvR1Gn)							
Dulcoside A	SvR1G2	Glcβ1-	Rhaα(1-2)]Glcβ1-	13-[(2-O-α-L-rhamnopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	64432-06-0	C ₃₈ H ₆₀ O ₁₇	789
Dulcoside C	SvR1G2	H	Rhaα(1-2)]Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-rhamnopyranosyl-3-β-D-glucopyranosyl-β-D-glucopyranosyl -oxy]kaur-16-en-18-oic acid		C ₃₈ H ₆₀ O ₁₇	789
Rebaudioside C	SvR1G3	Glcβ1-	Rhaα(1-2)]Glcβ(1-3)]Glcβ1-	13-[(2-O-α-L-rhamnopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	63550-99-2	C ₄₄ H ₇₀ O ₂₂	951

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Rebaudioside C2	SvR1G3	Rhaα(1-2)Glcβ1	Glcβ(1-2)Glcβ1	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, 2-O-β-rhamnopyranosyl-β-D-glucopyranosyl ester	-	C ₄₄ H ₇₀ O ₂₂	951
Rebaudioside N	SvR1G5	Rhaα(1-2)[Glcβ(1-3)]Glcβ1	Glcβ(1-2)[Glcβ(1-3)]Glcβ1	13-[(2-O-β-D-glucopyranosyl-(1,2)-O-β-D-glucopyranosyl-(1,3))-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid (4')-O-2-deoxy-L-rhamnopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	1220616-46-5	C ₅₀ H ₈₀ O ₃₂	1274
Rebaudioside O	SvR1G6	Glcβ(1-3)Rhaα(1-2)[Glcβ(1-3)]Glcβ1	Glcβ(1-2)[Glcβ(1-3)]Glcβ1	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy] ent-kaur-16-en-19-oic acid-[(2-O-(3-O-β-D-glucopyranosyl-α-L-rhamnopyranosyl)-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl ester]	1220616-48-7	C ₆₂ H ₁₀₀ O ₃₇	1436
Rebaudioside O2	SvR1G6	Glcβ(1-4*)Rhaα(1-2)[Glcβ(1-3)]Glcβ1	Glcβ(1-2)[Glcβ(1-3)]Glcβ1	13-[(O-β-D-glucopyranosyl-(1,2)-O-β-D-glucopyranosyl-(1,3))-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid (4')-O-β-D-glucopyranosyl-(1,4)-O-6-deoxy-L-rhamnopyranosyl-(1,2)-O-β-D-glucopyranosyl-(1,3))-β-D-glucopyranosyl ester	-	C ₆₂ H ₁₀₀ O ₃₇	1436

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Rebaudioside K	SvR1G4	<u>Glcβ</u> (1-2) <u>Glcβ</u> 1-	<u>Rhaα</u> (1-2)[<u>Glcβ</u> (1-3)] <u>Glcβ</u> 1-	13-[(2-O-β-D-rhamnopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	1220616-40-9	C ₅₀ H ₈₀ O ₂₇	1112
Rebaudioside S	SvR1G3	<u>Rhaα</u> (1-2) <u>Glcβ</u> 1-	<u>Glcα</u> (1-2) <u>Glcβ</u> 1-	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, O-2-deoxy-L-rhamnopyranosyl β-D-glucopyranosyl ester	1931085-11-8	C ₄₄ H ₇₀ O ₂₂	951
Rebaudioside K2	SvR1G4	<u>Glcβ</u> (1-6) <u>Glcβ</u> 1-	<u>Rhaα</u> (1-2)[<u>Glcβ</u> (1-3)] <u>Glcβ</u> 1-	13-[(2-O-β-D-rhamnopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 6-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₇	1112
Rebaudioside H	SvR1G4	<u>Glcβ</u> 1-	<u>Glcβ</u> (1-3) <u>Rhaα</u> (1-2)[<u>Glcβ</u> (1-3)] <u>Glcβ</u> 1-	13-[(3-O-β-D-glucopyranosyl-2-O-β-D-rhamnopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	1220616-36-3	C ₅₀ H ₈₀ O ₂₇	1112
Rebaudioside J	SvR1G4	<u>Rhaα</u> (1-2) <u>Glcβ</u> 1-	<u>Glcβ</u> (1-2)[<u>Glcβ</u> (1-3)] <u>Glcβ</u> 1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]-kaur-16-en-18-oic acid, 2-O-6- deoxy-L-rhamnopyranosyl-β-D-glucopyranosyl ester	1313049-59-0	C ₅₀ H ₈₀ O ₂₇	1112
Group 3: Steviol + Xylose + Glucose (SvX1Gn)							
Stevioside F	SvX1G2	<u>Glcβ</u> 1-	<u>Xylβ</u> (1-2) <u>Glcβ</u> 1-	13-[(2-O-β-D-xylopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	-	C ₃₇ H ₅₆ O ₁₇	775

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Rebaudioside F	SvX1G3	Glcβ1-	Xylβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-xylopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	438045-89-7	C ₄₃ H ₆₈ O ₂₂	937
Rebaudioside F2	SvX1G3	Glcβ1-	Glcβ(1-2)[Xylβ(1-3)]Glcβ1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-xylopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	-	C ₄₃ H ₆₈ O ₂₂	937
Rebaudioside F3	SvX1G3	Xylβ(1-6)Glcβ1-	Glcβ(1-2)Glcβ1-	13-[(2-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 6-O-β-D-xylopyranosyl-β-D-glucopyranosyl ester	-	C ₄₃ H ₆₈ O ₂₂	937
Rebaudioside R	SvX1G3	Glcβ1-	Glcβ(1-2)[Glcβ1-3]Xylβ1	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-xylopyranosyl-3]oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	1931083-53-2	C ₄₃ H ₆₈ O ₂₂	937
Rebaudioside U2	SvX1G4	Xylβ(1-2*)[Glcβ(1-3)]Glcβ1-	Glcβ(1-2)Glcβ1-	13-[(2-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-xylopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₂ O ₂₆	1099
Rebaudioside T	SvX1G4	Xylβ(1-2)Glcβ1-	Glcβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-xylopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₂ O ₂₆	1099
Rebaudioside V2	SvX1G5	Xylβ(1-2)[Glcβ(1-3)]Glcβ1-	Glcβ(1-2)[Glcβ(1-3)]Glcβ1-	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-xylopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	-	C ₅₈ H ₉₂ O ₃₁	1261

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Rebaudioside V	SvX1G5	<u>Glcβ(1-2)</u>][<u>Glcβ(1-3)</u>][<u>Glcβ1-</u>	<u>Xylβ(1-2*)</u>][<u>Glcβ(1-3)</u>][<u>Glcβ1-</u>	13-[(2-O-β-D-xylopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl-β-D-glucopyranosyl ester	-	C ₅₆ H ₈₂ O ₃₁	1261
Group 4: Steviol + Arabinose + Glucose (SvA1Gn)							
Rebaudioside U	SvA1G4	<u>Araα(1-2*)</u>][<u>Glcβ1</u>	<u>Glcβ(1-2)</u>][<u>Glcβ(1-3)</u>][<u>Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]ent-kaur-16-en-19-oic acid-(6-O-α-L-arabinopyranosyl-β-D-glucopyranosyl) ester	-	C ₅₀ H ₈₂ O ₂₆	1098
Rebaudioside W	SvA1G4	<u>Glcβ(1-2)</u>][<u>Araβ(1-3*)</u>][<u>Glcβ1</u>	<u>Glcβ(1-2)</u>][<u>Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-β-D-glucopyranosyl)oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl-3-O-β-D-arabinopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₂ O ₂₆	1098
Rebaudioside W ₂	SvA1G4	<u>Araβ(1-2*)</u>][<u>Glcβ1</u>	<u>Glcβ(1-2)</u>][<u>Glcβ(1-3)</u>][<u>Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-arabinopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₂ O ₂₆	1098
Rebaudioside W ₃	SvA1G4	<u>Araβ(1-6)</u>][<u>Glcβ1-</u>	<u>Glcβ(1-2)</u>][<u>Glcβ(1-3)</u>][<u>Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 6-O-β-D-arabinopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₂ O ₂₆	1098
Rebaudioside YSvA1G5	YSvA1G5	<u>Glcβ(1-2)</u>][<u>Araβ(1-3*)</u>][<u>Glcβ1</u>	<u>Glcβ(1-2)</u>][<u>Glcβ(1-3)</u>][<u>Glcβ1-</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-β-D-glucopyranosyl]oxy]kaur-16-en-18-oic acid, 2-O-β-D-glucopyranosyl-3-O-β-D-arabinopyranosyl-β-D-glucopyranosyl ester	-	C ₅₆ H ₈₂ O ₃₁	1260

Common Name	Trivial Name	R ₁	R ₂	Chemical Name	CAS Number	Chemical Formula	Formula Weight
Group 5: Steviol + Galactose + Glucose (SvGa1Gn)							
Rebaudioside T1	SvGa1G4	Galβ(1-2*) <u>Glcβ1</u>	<u>Glcβ(1-2)</u> (<u>Glcβ(1-3)</u>) <u>Glcβ1</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-oxy]kaur-16-en-18-oic acid, 2-O-β-D-galactopyranosyl-β-D-glucopyranosyl ester	-	C ₅₀ H ₈₀ O ₂₈	1128
Group 6: Steviol + Fructose + Glucose (SvFruGn)							
Rebaudioside A3	SbF1G3	<u>Glcβ1</u>	<u>Glcβ(1-2)</u> (<u>Fruβ(1-3)</u>) <u>Glcβ1</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-fructofuranosyl)-β-D-glucopyranosyl]-oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	-	C ₄₄ H ₇₀ O ₂₂	951
Group 7: Steviol + -de-oxy glucose + Glucose (SvdG1Gn)							
Stevioside D	SvDg1G2	<u>Glcβ1</u>	6-deoxy <u>Glcβ(1-2)</u> <u>Glcβ1</u>	13-[(2-O-β-D-6-deoxyglucopyranosyl-β-D-glucopyranosyl)-oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	-	C ₃₈ H ₆₀ O ₁₇	789
Stevioside E	SvDg1G3	<u>Glcβ1</u>	6-deoxy <u>Glcβ(1-2)</u> (<u>Glcβ(1-3)</u>) <u>Glcβ1</u>	13-[(2-O-β-D-6-deoxyglucopyranosyl-3-O-β-D-glucopyranosyl)-oxy]kaur-16-en-18-oic acid, β-D-glucopyranosyl ester	-	C ₄₄ H ₇₀ O ₂₂	951
Stevioside E2	SvDg1G3	6-deoxy <u>Glcβ1</u>	<u>Glcβ(1-2)</u> (<u>Glcβ(1-3)</u>) <u>Glcβ1</u>	13-[(2-O-β-D-glucopyranosyl-3-O-β-D-glucopyranosyl)-oxy]kaur-16-en-18-oic acid, β-D-6-deoxyglucopyranosyl ester	-	C ₄₄ H ₇₀ O ₂₂	951

Steviol (R₁ = R₂ = H) is the aglycone of the steviol glycosides. Glc, Rha, Fru, deoxyGlc, Gal, Ara and Xyl represent, respectively, glucose, thamnose, fructose, deoxyglucose, galactose, arabinose and xylose sugar moieties.

Note: This list is not exhaustive. More steviol glycosides may have been identified in stevia leaf extracts in the literature

11. Seasoning Agents

§ 11014

Monosodium L-Glutamate

Synonyms Sodium glutamate, MSG, INS No. 621

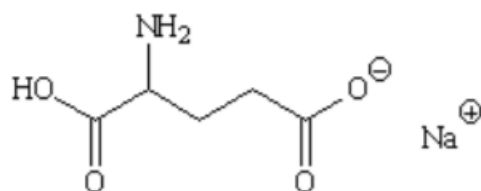
Definition

Chemical names Monosodium L-glutamate monohydrate, glutamic acid monosodium salt monohydrate

C.A.S. number 142-47-2

Chemical formula $C_5H_8NNaO_4 \cdot H_2O$

Structural formula



Formula weight 187.13

Assay Not less than 99.0% on the dried basis

Description White, practically odourless crystals or crystalline powder

Characteristics

Identification

Solubility Freely soluble in water; sparingly soluble in ethanol; practically insoluble in ether

Test for glutamate Passes test

Test for sodium Passes test

Purity

Loss on drying Not more than 0.5% (98°, 5 h)

pH 6.7 - 7.2 (1 in 20 soln)

Specific rotation $[\alpha]_{20, D}$: Between +24.8 and +25.3° (10% (w/v) solution in 2N hydrochloric acid)

Chlorides Not more than 0.2%

Pyrrolidone Passes test

carboxylic acid

Lead Not more than 1 mg/kg

Category Food additives category (11)

Functional uses Seasoning Agents

12. Pasting Agent

§ 12012

Carrageenan

Synonyms Irish moss gelose (from *Chondrus* spp.); Eucheuman (from *Eucheuma* spp.); Iridophycan (from *Iridaea* spp.); Hypnean (from *Hypnea* spp.); Furcellaran or Danish agar (from *Furcellaria fastigiata*); INS No. 407.

Definition A substance with hydrocolloid properties obtained from certain members of the class *Rhodophyceae* (red seaweeds). The principal commercial sources of carrageenans are the following families and genera of the class of *Rhodophyceae*:

Furcellariaceae such as *Furcellaria*

Gigartinaceae such as *Chondrus*, *Gigartina*, *Iridaea*

Hypnaeaceae such as *Hypnea*

Phyllophoraceae such as *Phyllophora*, *Gymnogongrus*, *Ahnfeltia*

Solieriaceae such as *Eucheuma*, *Anatheca*, *Meristotheca*.

Carrageenan is a hydrocolloid consisting mainly of the ammonium, calcium, magnesium, potassium and sodium sulfate esters of galactose and 3,6-anhydrogalactose polysaccharides. These hexoses are alternately linked α -1,3 and β -1,4 in the copolymer. The relative proportions of cations existing in carrageenan may be changed during

processing to the extent that one may become predominant. The prevalent polysaccharides in carrageenan are designated as kappa-, iota-, and lambda-carrageenan. Kappa-carrageenan is mostly the alternating polymer of D-galactose-4-sulfate and 3,6-anhydro-D-galactose; iota-carrageenan is similar, except that the 3,6-anhydrogalactose is sulfated at carbon 2. Between kappa-carrageenan and iota-carrageenan there is a continuum of intermediate compositions differing in degree of sulfation at carbon 2. In lambda-carrageenan, the alternating monomeric units are mostly D-galactose-2-sulfate (1,3-linked) and D-galactose-2,6-disulfate (1,4-linked). Carrageenan is obtained by extraction from seaweed into water or aqueous dilute alkali. Carrageenan may be recovered by alcohol precipitation, by drum drying, or by precipitation in aqueous potassium chloride and subsequent freezing. The alcohols used during recovery and purification are restricted to methanol, ethanol, and isopropanol. Articles of commerce may include sugars for standardization purposes, salts to obtain specific gelling or thickening characteristics, or emulsifiers carried over from drum drying processes.

C.A.S. number	9000-07-1
Description	Red crystalline powder
Characteristics	Yellowish or tan to white, coarse to fine powder that is practically odourless.
Identification	
Solubility	Insoluble in ethanol; soluble in water at a temperature of

about 80°, forming a viscous clear or slightly opalescent solution that flows readily; disperses in water more readily if first moistened with alcohol, glycerol, or a saturated solution of glucose or sucrose in water.

Test for sulfate Dissolve a 100-mg sample in 20 ml of water (with heating if necessary), and add 3 ml of barium chloride TS and 5 ml of hydrochloric acid, dilute TS; filter if a precipitate forms. Boil the solution or the filtrate for 5 min. A white, crystalline precipitate appears.

Test for galactose and anhydrogalactose Galactose and 3,6-anhydrogalactose should be present.

Identification of hydrocolloid and predominant type of copolymer Add 4 g of sample to 200 ml of water, and heat the mixture in a water bath at 80°, with constant stirring, until dissolved. Replace any water lost by evaporation, and allow the solution to cool to room temperature. It becomes viscous and may form a gel. To 50 ml of the solution or gel add 200 mg of potassium chloride, then reheat, mix well, and cool. A shorttextured ("brittle") gel indicates a carrageenan of a predominantly kappa type, and a compliant ("elastic") gel indicates a predominantly iota type. If the solution does not gel, the carrageenan is of a predominantly lambda type.

Infrared absorption Passes test

PURITY

Loss on drying Not more than 12% (105° to constant weight)

pH Between 8 and 11 (1 in 100 suspension)

Sulfate Not less than 15% and not more than 40% (as SO_4^{2-}) on the dried basis

Total ash	Not less than 15% and not more than 40% on the dried basis
Acid-insoluble ash	Not more than 1%
Acid-insoluble matter	Not more than 2%
Residual solvents	Not more than 0.1% of ethanol, isopropanol, or methanol, singly or in combination
Microbiological criteria	Initially prepare a 10^{-1} dilution by adding a 50-g sample to 450 ml of Butterfield's phosphate-buffered dilution water and homogenising the mixture in a high-speed blender. Total (aerobic) plate count: Not more than 5000 cfu/g <i>Salmonella</i> spp.: Negative per test <i>E. coli</i> : Negative in 1 g
Arsenic	Not more than 3 mg/kg
Lead	Not more than 5 mg/kg
Cadmium	Not more than 2 mg/kg
Mercury	Not more than 1 mg/kg
Category	Food additives category (12)
Functional uses	Pasting Agent.

07. Food quality improvement, fermentation and food processing agents

11-1. Sweeteners

§ 07092

§ 11-1-018

Maltitol Syrup

Synonyms	Hydrogenated high maltose-content glucose syrup, hydrogenated glucose syrup, dried maltitol syrup, maltitol syrup powder INS No. 965(ii)
Definition	A mixture consisting of mainly maltitol with sorbitol and hydrogenated oligo- and polysaccharides. It is manufactured

by the catalytic hydrogenation of high maltose-content glucose syrup. The article of commerce is typically supplied as a syrup. It may also be dried and supplied as a solid product

Assay Not less than 99.0% of total hydrogenated saccharides on the anhydrous basis and not less than 50.0% of maltitol on the anhydrous basis

Description Colourless and odourless, clear viscous liquids or white crystalline masses

Characteristics

Identification

Solubility Very soluble in water, slightly soluble in ethanol

Thin layer chromatography Passes test

PURITY

Water Not more than 31% (Karl Fischer)

Sulfated ash Not more than 0.1%

Chloride Not more than 50 mg/kg

Sulfate Not more than 100 mg/kg

Nickel Not more than 2 mg/kg

Reducing sugars Not more than 0.3%

Lead Not more than 1 mg/kg

Category Food additives category (07) (11-1)

Functional uses Food quality improvement, fermentation and food processing agents; Sweeteners.

07. Food quality improvement, fermentation and food processing agents

13. Coagulating Agents

§ 07033

§ 13015

Trisodium phosphate

Synonyms Tribasic sodium phosphate, sodium phosphate; INS No. 339(iii)

Definition

Chemical names Trisodium orthophosphate, trisodium phosphate, trisodium monophosphate

C.A.S. number 7601-54-9

Chemical formula Anhydrous: Na_3PO_4
Hydrated: $\text{Na}_3\text{PO}_4 \cdot x\text{H}_2\text{O}$

Formula weight Anhydrous: 163.94

Assay Anhydrous, hemihydrate and monohydrate: Not less than 97.0% calculated on the dried basis
Dodecahydrate: Not less than 92.0% calculated on the ignited basis

Description White odourless crystals, granules or a crystalline powder; hydrated forms available include hemi- and monohydrates, hexahydrate, octahydrate, decahydrate and dodecahydrate; the dodecahydrate contains 1/4 mol of sodium hydroxide.

Characteristics

Identification

Solubility Freely soluble in water; insoluble in ethanol

pH 11.5 - 12.5 (1 in 100 soln)

Test for sodium To 5 ml of a 1 in 20 solution of the sample add 1 ml of acetic acid TS and 1 ml of uranyl zinc acetate TS. A yellow crystalline precipitate is formed within a few min.

Test for phosphate To 5 ml of a 1 in 100 solution of the sample add 1 ml of concentrated nitric acid and 5 ml of ammonium molybdate TS and warm. A bright canary-yellow precipitate is

	obtained.
Test for orthophosphate	Dissolve 0.1 g of the sample in 10 ml water, acidify slightly with dilute acetic acid TS, and add 1 ml of silver nitrate TS. A yellow precipitate is formed.
PURITY	
Loss on ignition	Anhydrous: Not more than 2% (120° , 2 h, then 800° , 30 min) Monohydrate: Not more than 11% (120° , 2 h, then 800° , 30 min) Dodecahydrate: 45-58% (120° , 2 h, then 800° , 30 min)
Water insoluble substances	Not more than 0.2%
Fluoride	Not more than 50 mg/kg
Arsenic	Not more than 3 mg/kg
Lead	Not more than 4 mg/kg
Category	Food additives category (07) (13)
Functional uses	Food quality improvement, fermentation and food processing agents; Coagulating Agents.

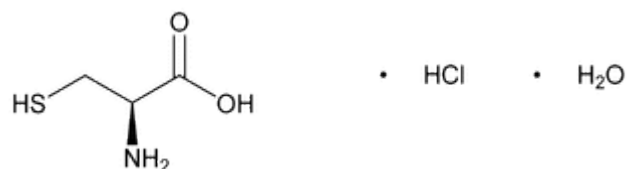
03. Antioxidants

§ 03012

L-Cysteine Monohydrochloride

Chemical names	L-2-Amino-3-mercaptopropanoic Acid Monohydrochloride
C.A.S. number	Monohydrate: 7048-04-6 Anhydrous: 52-89-1
Chemical formula	Monohydrate: $C_3H_7NO_2S \cdot HCl \cdot H_2O$ Anhydrous: $C_3H_7NO_2S \cdot HCl$

Structural formula



Formula weight

Monohydrate: 175.63

Anhydrous: 157.62

Assay

98.0% - 101.5% C₃H₇NO₂S·HCl, on the dried basis

Description

White, crystalline powder. It is freely soluble in water and in alcohol. The anhydrous form melts with decomposition at about 175°.

Identification

The spectrum of the sample exhibits maxima at the same wavelengths as those in the spectrum of the Reference standard.

Lead

Not more than 5 mg/kg

Loss on drying

8 ~ 12%

Room temperature for 24 h in a vacuum desiccator using a suitable desiccant and maintaining a pressure of 5 mm Hg

Optical (specific)
rotation

[α]_D²⁰ between +5.0° and +8.0°, calculated on the dried basis

[α]_D²⁵ between +4.9° and +7.9°, calculated on the dried basis

Residue on ignition Not more than 0.1%

Category

Food additives category (03) (07)

Functional uses

Antioxidants; Food quality improvement, fermentation and food processing agents.

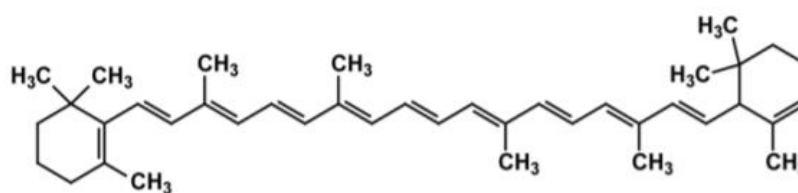
08. Nutritional additives

09. Colors

§ 09014

β-Carotene

Synonyms	CI Food Orange 5; INS No. 160a; CI (1975) No. 40800
Definition	These specifications apply to synthetic β -carotene which consists predominantly of all- <i>trans</i> - β -carotene. Synthetic β -carotene may also contain minor amounts of <i>cis</i> -isomers and other carotenoids such as all- <i>trans</i> -retinal, β -apo-12'-carotenal, and β -apo-10'-carotenal. Commercial preparations of β -carotene intended for use in food are prepared from β carotene meeting these specifications and are formulated as suspensions in edible oils or water-dispersible powders. These preparations may have different ratio of trans/cis isomers.
Chemical names	β -Carotene, β,β -carotene 1,1'-(3,7,12,16-tetramethyl-1,3,5,7,9,11,13,15,17-octadecanonaene-1,18-diyl)bis[2,6,6-trimethylcyclohexene]
C.A.S. number	7235-40-7
Chemical formula	$C_{40}H_{56}$
Structural formula	All- <i>trans</i> - β -carotene (main compound)



Formula weight	536.88
Assay	Not less than 96% total colouring matters, expressed as β -carotene.
Description	Red to brownish-red crystals or crystalline powder; sensitive to oxygen and light and should therefore be kept in a light-resistant container under inert gas.
Characteristics	
Identification	

Solubility	Insoluble in water; practically insoluble in ethanol; slightly soluble in vegetable oils.
Test for carotenoids	The colour of a solution of the sample in acetone disappears after successive additions of a 5% solution of sodium nitrite and 0.5 M sulfuric acid.
Spectrophotometry	<p>From <i>Blakeslea trispora</i>:</p> <p>Determine the absorbance of the diluted sample solution used in the Method of Assay at 455 nm and 483 nm. The ratio is between 1.14 and 1.19.</p> <p>Determine the absorbance of the diluted sample solution used in the Method of Assay at 455 nm and 340 nm. The ratio is not lower than 0.75.</p> <p>Other source:</p> <p>Determine the absorbance of the diluted sample solution used in the Method of Assay at 455 nm and 483 nm. The ratio A_{455}/A_{483} is between 1.14 and 1.19.</p> <p>Determine the absorbance of the diluted sample solution used in the Method of Assay at 455 nm and 340 nm. The ratio A_{455}/A_{340} is not lower than 15.</p>
Purity	
Sulfated Ash	<p>From <i>Blakeslea trispora</i>: Not more than 0.2%</p> <p>Other source: Not more than 0.1%</p>
Subsidiary colouring matters	Carotenoids other than β -carotene: Not more than 3.0% of total colouring matters.
Residual solvent	<p>From <i>Blakeslea trispora</i>:</p> <p>Ethanol and Ethyl acetate: Not more than 0.8% singly or in combination</p> <p>Isopropanol: Not more than 0.1%</p> <p>Isobutyl acetate: Not more than 1.0%</p>

	Other source:-
Lead	Not more than 2 mg/kg
Category	Food additives category (08) (09)
Functional uses	Nutritional additives; Colors.

07. Food quality improvement, fermentation and food processing agents

08. Nutritional additives

§ 07022

Magnesium Sulfate

Synonyms	Epsom salt (heptahydrate); INS No.518
Definition	Magnesium sulfate occurs naturally in sea water, mineral springs and in minerals such as kieserite and epsomite. It is recovered from them or by reacting sulfuric acid and magnesium oxide. It is produced with one or seven molecules of water of hydration or in a dried form containing the equivalent of between 2 and 3 waters of hydration.
Chemical names	Magnesium sulfate
C.A.S. number	Monohydrate: 14168-73-1 Heptahydrate: 10034-99-8 Dried: 15244-36-7
Chemical formula	Monohydrate: $\text{MgSO}_4 \cdot \text{H}_2\text{O}$ Heptahydrate: $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ Dried: $\text{MgSO}_4 \cdot x\text{H}_2\text{O}$, where x is the average hydration value (between 2 and 3)
Formula weight	Monohydrate: 138.38 Heptahydrate: 246.47
Assay	Not less than 99.0 % and not more than 100.5% on the ignited basis

Description	Colourless crystals, granular crystalline powder or white powder. Crystals effloresce in warm, dry air.
Characteristics	
Identification	
Solubility	Freely soluble in water, very soluble in boiling water, and sparingly soluble in ethanol.
Test for magnesium	Passes test
Test for sulfate	Passes test
PURITY	
Loss on ignition	Monohydrate: between 13.0 and 16.0 %, Heptahydrate: between 40.0 and 52.0 %, Dried: between 22.0 and 32.0 % (105°, 2h, then 400° to constant weight)
pH	Between 5.5 and 7.5 (1 in 20 solution)
Chloride	Not more than 0.03%
Arsenic	Not more than 3 mg/kg
Iron	Not more than 20 mg/kg
Selenium	Not more than 30 mg/kg
Lead	Not more than 2 mg/kg
Category	Food additives category (07) (08)
Functional uses	Food quality improvement, fermentation and food processing agents; Nutritional additives.

17. Food quality improvement, fermentation and food processing agents

§ 17015

Quillaia Extract

Synonyms	Quillaja extract, Soapbark extract, Quillay bark extract, Bois de Panama, Panama bark extract, Quillai extract; INS No. 999
Definition	Quillaia extract (Type 1) is obtained by aqueous extraction

of the milled inner bark or of the wood of pruned stems and branches of *Quillaja saponaria* Molina (family Rosaceae). It contains triterpenoid saponins (quillaia saponins, QS) consisting predominantly of glycosides of quillaic acid. Polyphenols and tannins are major components and some sugars and calcium oxalate will be present. Quillaia extract (Type 1) is available commercially as liquid product or as spray-dried powder that may contain carriers such as lactose, maltitol or maltodextrin. The liquid product is usually preserved with sodium benzoate or ethanol. Quillaia extract (Type 2) is obtained either by chromatographic separation or ultrafiltration of the aqueous extraction of the milled inner bark or of the wood of pruned stems and branches of *Quillaja saponaria* Molina (family Rosaceae). It contains triterpenoid saponins (quillaia saponins, QS) consisting predominantly of glycosides of quillaic acid. Polyphenols and tannins are minor components. Some sugars and calcium oxalate will also be present. Quillaia extract (Type 2) is available commercially as a liquid product or as a spray-dried powder that may contain carriers such as lactose, maltitol or maltodextrin. The liquid product is usually preserved with sodium benzoate or ethanol.

C.A.S. number 68990-67-0

Formula weight Monomeric saponins range from ca. 1800 to ca. 2300, consistent with a triterpene with 8-10 monosaccharide residues

Assay Saponin content:

Type 1: not less than 20 % and not more than 26 % on the

	dried basis
	Type 2: not less than 65 % and not more than 90 % on the dried basis
Description	Type 1: Red-brownish liquid or light brown powder with a pink tinge Type 2: Light red-brownish liquid or powder
Characteristics	
Identification	
Solubility	Very soluble in water, insoluble in ethanol, acetone, methanol, and butanol
Foam	Type 1: Dissolve 0.5 g of powder extract in 9.5 g of water or 1 ml of liquid extract in 9 ml of water. Add 1 ml of this mixture to 350 ml of water in a 1000-ml graduated cylinder. Cover the cylinder, vigorously shake it 30 times, and allow settling. Record the foam level (ml) after 30 min. Typical values are 150 ml of foam Type 2: Dissolve 0.5 g of the powder form in 9.5 ml of water or 1 ml of the liquid form in 9 ml of water. Add 1 ml of this solution to 350 ml of water in a 1000-ml graduated cylinder. Cover the cylinder, vigorously shake it 30 times, and allow settling. Record the foam volume (ml) after 30 min. Typical volumes are about 260 ml
Chromatography	The retention time of major peak of the sample corresponds to the major saponin peak (QS-18) of the standard.
Colour and turbidity	Type 1: Powder form only: Dissolve 0.5 g in 9.5 g of water. The solution is not turbid. Determine the absorbance of the solution against water at 520 nm. The absorbance is less than 1.2. Type 2: Powder form only: Dissolve 0.5 g in 9.5 ml of

water. The solution shall not be turbid. Determine the absorbance of the solution against water at 520 nm. The absorbance shall be less than 0.7.

PURITY

Water	Powder form: not more than 6% (Karl Fischer Method)
Loss on drying	Type 1: Liquid form: 50 to 80% (2 g, 105°, 5 h) Type 2: Liquid form: 50 to 90% (2 g, 105°, 5 h)
pH	3.7 -5.5 (4 % solution)
Ash	Type 1: Not more than 14% on a dried basis (use 1.0 g for powder samples; for liquid samples, use the residue from loss on drying) Type 2: Not more than 5% on a dried basis (use 1.0 g for powder samples; for liquid samples, use the residue from Loss on drying)
Tannins	Not more than 8% on a dried basis
Lead	Not more than 2 mg/kg
Category	Food additives category (17)
Functional uses	Others.